

# PRVA ZVARAČSKA, d. s. KOPČIANSKA 14, 851 01 BRATISLAVA 5

Certification Body for Products accredited by the Slovak National Accreditation Service according to ISO/IEC 17065: 2012



issues

# CERTIFICATE

No. PZ 0000 2014 CV 0011 SK

for the company

FOR Clean, a.s.

Vrbovská cesta 39 SK - 921 01 Piešťany I-No: 36 234 923

Range of applicability:

Manufacturer is approved and competent to perform cutting, punching, bending, welding and painting by

manufacture of steel structures

according to

STN EN 1090-2:2019, class EXC3.

The certificate does not serve as a basis for a declaration of conformity of the product, as well as use of the CE mark. The scope and general assignation of the certificate are given in the appendix of this certificate. Appendices No. 1 and 2 are integral part of the certificate

Valid from - to: 25<sup>th</sup> June 2020 - 24<sup>th</sup> June 2023 Certified since: 25<sup>th</sup> June 2014

Bratislava 8th June 2020



Ing. Vladimir \$imonides Head of Certification Body for Products



# PRVA ZVARAČSKA, d. s. KOPČIANSKA 14, 851 01 BRATISLAVA 5

# APPENDIX No.1

Certificate No. PZ 0000 2014 CV 0011 SK

Subject of certification: Process of cutting, punching, bending, welding of steel structures according to STN EN 1090-2:2019, class EXC3

### Range of validity:

### List of approved WPQR:

- a) WPQR-PZ-300/13/666
- b) WPQR-PZ-300/13/667
- c) WPQR-PZ-300/15/901
- d) WPQR-PZ-300/15/902
- e) WPQR-PZ-300/15/960
- f) WPOR-PZ-300/15/961
- g) WPQR-PZ-300/15/962

### Groups of basic materials according to TNI CEN ISO/TR 15608:

- a) 1.2 sheets of S335J2+M, BW, FW, from 6 to 24 mm
- b) 1.2 shaped profiles of S335J2+M, BW, FW, from 6 to 24 mm
- c) 1.2 sheets of S355J2+N, BW, FW, from 3 to 6,5 mm
- d) 1.2 sheets of S355J2+N, FW, from 3 to 10 mm
- e) 8.1 sheets of 1.4301/1.4301, BW, FW, from 1.4 to 4.0 mm
- f) 8.1 tube of 1.4301/1.4301, BW, FW, from 1.4 to 4.0 mm
- g) 8.1 sheets of 1.4301/1.4301, BW, FW, from 0,7 to 2,0 mm

## Welding and related methods according to EN ISO 4063:

- a) 135 MAG
- b) 141 TIG
- c) 142 TIG

## Authorized welding coordinator:

a) Authorized welding coordinator:

Ing. Martin MANDÚCH - IWT

b) Deputy of Authorized welding coordinator: Ing. Miloslav KRIVOŠÍK, PhD. - EWE (ext.)

Bratislava 8<sup>th</sup> June 2020



Ing. Vladimir Simonides Head of Certification Body for Products

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# PRVA ZVARAČSKA, a. s.

KOPČIANSKA 14, 851 01 BRATISLAVA 5

# **APPENDIX No.2**

Certificate No.: PZ 0000 2014 CV 0011 SK

**Certification scheme: 3** 

## **General provisions**

## Rules for dealing with certificate:

- 1. certificate holder must comply with all the conditions under which the certificate was issued,
- certificate holder shall immediately announce to the certification body of products any changes related to the certificated production, concerning the company, documentation, or if get any changes in manufacturing technology, change technological equipment or change in supply materials or raw and semi-finished materials,
- 3. certification body shall withdraw the certificate if it appears that:
  - a) certificate was misleading and incorrect used,
  - b) manufacturer does not maintain the list of claims and doesn't solve them,
  - c) manufacturer knowingly noticed wrong information in the requisition and in documents which are determining for the getting out of certificate,
  - d) inspection activity shows non-conformity with the provisions concerning in the certificate,
- 4. certificate holder declares, in the event that his certification body shall suspend or withdraw the certificate shall stop to use any item containing a reference to the certificate.

#### **Distribution list:**

- 1 Applicant
- 2 Files

Bratislava 8<sup>th</sup> June 2020



Ing. Vladimír Simonides Head of Certification Body for Products

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